# **COMPLIANT COATINGS SYSTEM**



# URETHANE SEALER KUS-3609CL1

VOC: 245 g/l or less, 2.04 lb/gl (Combined Components) Meets Air Quality Regulations



URETHANE SEALER KUS-3609CL1 is formulated for premium productivity.

This two-component polyurethane system with a 4:1 ratio offers a durable, fast-dry finish. This product is user-friendly, resulting in increased production.

Product Numbers: PART A: KUS-3609CL1 PART B: KUS-249-47 Catalyst

# **POLYURETHANE SEALER**



# **URETHANE SEALER** KUS-3609CL1

#### **DIRECTIONS FOR USE**

URETHANE SEALER is a two-component product consisting of Urethane Sealer KUS-3609CL1 Part A and KUS-249-47 Urethane Sealer Catalyst Part B. The proper mixing ratio is 4:1.

**IMPORTANT!** Urethane Sealer KUS-3609CL1 Part A must be mixed with KUS-249-47 Urethane Sealer Catalyst Part B before the product can be used. Any mixture of Part A and Part B will have the hazards of both components. Before opening the packages, READ ALL WARNINGS ON THE LABELS. OBSERVE ALL APPLICABLE PRECAUTIONS.

### MIXING

MIX ONLY WHEN READY TO USE. Mix only enough material to be used in less than 2 hours.

Always maintain the proper mixing ratio, four parts Part A to one part Catalyst Part B. In a separate and larger container, thoroughly stir Part A and slowly add Catalyst Part B until well mixed.

Pot Life: Pot life is approximately 5 hours @ 77°F. Pot life will shorten at higher temperatures and/or in larger quantities.

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### APPLICATION

Prior to application, the surface must be dry, clean and free from wax, grease, oil, rust, dirt or any other foreign matter. Apply one wet coat of Urethane Sealer. Wait approximately 10 to15 minutes for flash-off time, then follow with another wet coat.

## **DRY TIME**

AIR-DRY (77°F): Dust-free Hard dry:

Full cure:

20 to 30 minutes Overnight 7 days

#### EQUIPMENT CLEANING

Clean spray guns and coating application equipment in an enclosed equipment cleaner. Use KT-025 Compliant Cleaning Solvent. Follow your local air quality regulations for solvent VOC requirements.

HINNING	<b>TECHNICAL DATA (Com</b>	ECHNICAL DATA (Combined Components)	
NO REDUCTION REQUIRED.	VOC:	245 g/l or less, 2.04 lb/gl	
	Color:	Clear	
	Finish:	Gloss	
	Solvent:	Parachlorobenzotrifluoride, Xylene, Silicone Dioxide, Styrene and Ethylbenzene	
	Flash Point:	1ºF TCC	
	Dry-to-Touch:	20–30 minutes	
	% Solids by Volume:	30%	
	% Solids by Weight:	32%	
	Coverage:	474 sq. ft. per gallon @ 1 mil DFT	
	Viscosity:	16–20 seconds in #2 Zahn cup @ 77°F	
	Recoat Time:	10 minutes	
RODUCT USAGE	Shelf Life:	1 year from date of manufacture when stored at temperatures not to exceed 90°F	
Image: Standard			
CAUTIONS AND WARNINGS PERTAINING TO THIS PRODUCT.		04/12	

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