

## PRODUCT HRF Flatz Colors | KH2011 (Activator) or KH2012 (Slow Activator)

Product Features:		Cold Shop Conditions:	For maximum performance, vehicle should be kept above
<ul> <li>Adds a hot rod look to any color</li> </ul>			70°F. Temperatures below
UV Protection			65°F will severely retard dry
• Can be applied to a variety of basecoats			times and through cure
<ul> <li>Excellent Flo</li> </ul>	W		-
VOC Compliant		Dry Times (AIR):	
		Dust Free:	15 minutes
Physical Properties:		Flash:	Allow 10-15 mins between
Pot Life	2 hours @ 70°F	To Deliver:	coats 8 to 12 hours
Flash Point:	1°F	Dry Times Note:	All tests are performed at
Dry Film Build:	2 to 2.5 mils		70°F, higher temperatures
Sprayable Viscosity (RTS): 17-22 " #2 Zahn Cup			will provide faster drying
Weight Solids (RTS):	33.9%		times.
Theoretical Coverage	: 516 sq. ft. @ 1 mil		
EPA VOC:	2.1 (lb./gal)	Surface Preparation:	Wash surfaces with a mild
			detergent in hot water. Rinse
Mix Ratio:			well and wipe dry with a
4:1			clean dry cloth, then clean with a pre-cleaning product,
4 Parts:	HRF Flatz Colors		using generous amounts and
1 Part:	Activator (KH2011 or KH2012) Up to 1/2 XR Reducer (2.8 or less VOC)		changing rags frequently prior
Optional:			to painting. Sand area as
	Up to 1/2 UR Reducer (3.5 or less V	/OC)	necessary to remove any rust
Conners Conne Cathorne			necessary to remove any rust

Spray Gun Setup:

Type: Tip Size: Pressure:

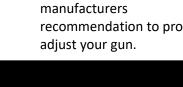
Type: Tip Size: Pressure: Gravity or Siphon Feed HVLP 1.3 to 1.4 mm 7-10 PSI

Conventional 1.3 to 1.4 mm 45-55 PSI

**Application:** 

Spray Gun Adjustment:

Gun recommendations will vary from gun to gun, follow manufacturers recommendation to properly adjust your gun.



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or corrosion, and then repair

finishes by hand or machine

with P320 to P400 grit paper or wet sand using P400 grit

paper. Re-wipe vehicle with

Apply 2 to 3 medium wet

coats from a distance of 5 to 7 inches: allow clear to flash

for approximately 10 to 15

minutes before applying the

next coat. DO NOT SAND OR

pre-clean product.

BUFF

all body damage. Dry sand old

## Technical Data Sheet HRF Flatz Colors

## Clean Up:

Clean equipment with a compliant solvent. Refer to appropriate Air Quality District requirements for proper use of equipment and solvents. Do not leave catalyzed product in the gun more than 2 hours.

## Application: Product Safety Info:

Before using any Custom Shop product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING **RESPIRATOR** with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positivepressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. FOR USE ONLY BY TRAINED PROFESSIONALS. Not for sale to or use by the general public. For more information CONSULT MATERIAL SAFETY DATA SHEET.



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