

PRODUCT PROFILE SHEET



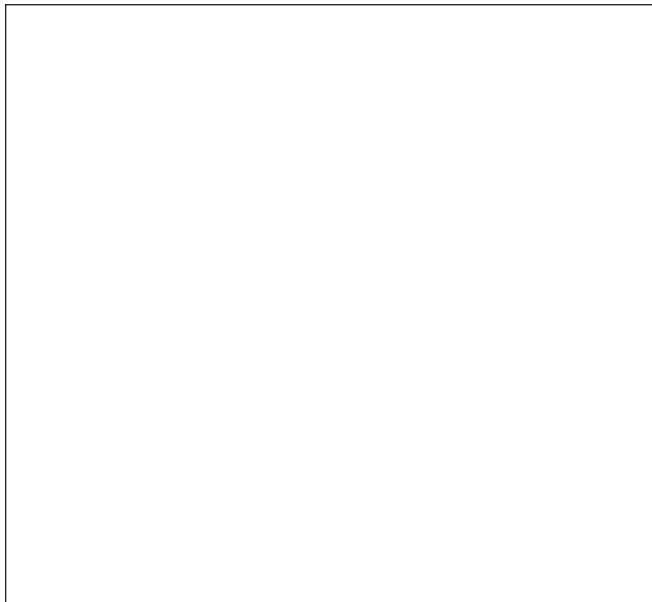
Quality Automotive Products
Established 1974

www.CustomShopPaint.com

URETHANE TIE COAT KUS KTC-150

VOC: 694 g/l or less, 5.78 lb/gl

Meets Air Quality Regulations (Combined Components)



KUS KTC-150 URETHANE TIE COAT is formulated for premium productivity. This two-component polyurethane system with a 4:1 ratio offers a durable, fast dry finish. This product is user-friendly, resulting in increased production.

Product Number: KUS KTC-150

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SURFACE PREPARATION GENERAL

Prior to application, the surface must be dry, clean and free from wax, grease, oil, rust, dirt or any other foreign matter. Use KW-901 GREASE AND WAX Remover to clean surface. Sand and featheredge original finish with 220 or 320 wet or dry sandpaper.

DIRECTIONS FOR USE

IMPORTANT! To be mixed only with KUS KTC-150 URETHANE TIE COAT PART A and KUS KTC-150 CAT URETHANE TIE COAT CATALYST PART B. Before mixing KUS KTC-150 URETHANE TIE COAT PART A and KUS KTC-150 CAT URETHANE TIE COAT CATALYST PART B, read the cautions and warnings on both labels. Any mixture containing KUS KTC-150 URETHANE TIE COAT PART A and KUS KTC-150 CAT URETHANE TIE COAT CATALYST PART B will have the hazards of BOTH components. OBSERVE ALL APPLICABLE PRECAUTIONS.

MIXING

MIX ONLY WHEN READY TO SPRAY! Mix ratio is 4 parts KUS KTC-150 URETHANE TIE COAT PART A with 1 part KUS KTC-150 CAT URETHANE TIE COAT CATALYST PART B. MIX ONLY ENOUGH MATERIAL TO SPRAY TWO (2) WET COATS. Viscosity of the mixed product as supplied is approximately 15 seconds in a #2 Zahn Cup at 77°F.

POT LIFE

Pot life of the mixed components is approximately 5 hours at 77°F. The pot life will shorten at a higher temperature.

THINNING

NO REDUCTION REQUIRED.

PRODUCT USAGE



NOTE: FOR USE BY PROFESSIONAL, TRAINED PERSONNEL, USING PROPER EQUIPMENT WITH STANDARD SAFETY PROCEDURES. NOT INTENDED FOR SALE TO THE GENERAL PUBLIC. FOR PROFESSIONAL USE ONLY. NOT FOR RESIDENTIAL USE.

REFER TO THE PRODUCT LABEL AND MATERIAL SAFETY DATA SHEET (MSDS) FOR CAUTIONS AND WARNINGS PERTAINING TO THIS PRODUCT.

DRY TIME

AIR-DRY (77°F):

Dust-free	20-30 minutes
Hard dry:	Overnight
Full cure:	7 days
Force dry:	Flash-off time – 15 minutes
	Dry time – 20 minutes @ 140°F

EQUIPMENT CLEANING

Clean spray guns and coating application equipment in an enclosed equipment cleaner. Use KT-025 Compliant Cleaning Solvent. Follow your local air quality regulations for solvent VOC requirements.

TECHNICAL DATA (Combined Components)

VOC:	694 g/l or less, 5.78 lb/gal
Color:	Clear
Finish:	Gloss
Solvent:	Ketones, Parachlorobenzotrifluoride, Xylene, Ethylbenzene, Styrene, Benzene and Toluene
Flash Point:	1°F TCC
Dry-to-Touch:	Less than 30 minutes
% Solids by Volume:	11%
% Solids by Weight:	14%
Coverage:	175 sq. ft. per gallon @ 1 mil DFT
Viscosity:	15 seconds in #2 Zahn cup @ 77°F
Recoat Time:	30 minutes
Shelf Life:	1 year from date of manufacture when stored at temperatures not to exceed 90°F