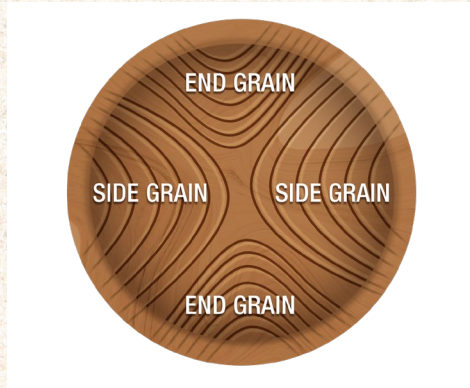


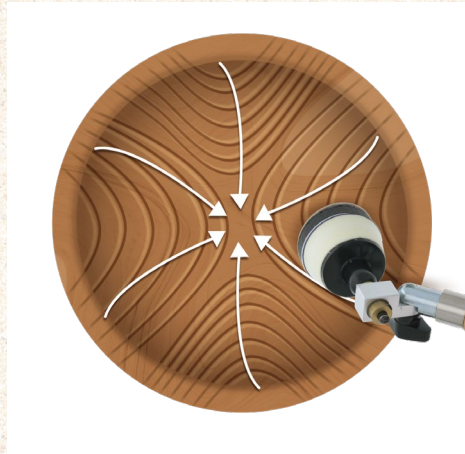
Before sanding a wooden bowl or platter be aware that the curved surface of the bowl has 4 distinctive zones. The wood surface has two end grain sections and two side grain sections.



OPERATING THE SANDER

When sanding, let the sander do the work, as light pressure will produce the best results. There is no need to apply heavy pressure as applying too much pressure may overheat and damage the pads.

- Before you start sanding, set the lathe rotation to the appropriate speed. When sanding, keep the sander moving while using light surface pressure.
- When sanding, always start at the rim of the work surface and work towards the center of the surface. When you reach the center of the surface, lift the sander off the work surface, then start sanding again at the rim.



BOWL SANDER TOOL KIT

With Both 1" & 2" Padded Mandrels
and 50 Sandpaper Discs



Includes 5 packs of both 1" & 2" sandpaper discs in grits P60, P80, P120, P220, P320. These are the most common sandpaper grits used for bowl sanding.

Visit our website for additional sandpaper and all other DuraGold products

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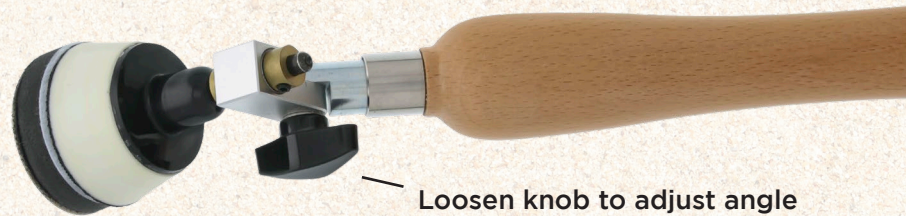
BASIC USE INSTRUCTION GUIDE



Please read and fully understand any and all safety materials that came with your power tool or machinery before operation. Always follow all safety guidelines set in place by the power tool or machine manufacture.

This professional bowl sanding is the ideal tool woodturners use for bowl sanding and contour sanding on convex or concave surfaces.

- This professional bowl sanding tool has an adjustable angle sanding head and a sturdy hardwood handle. It is designed to sand curved wood surfaces mounted onto wood-turning lathes.



- Bowl sander tools are the most effective and efficient way to coarse sand up to fine finish sanding on wooden bowls or platters. Unlike traditional sanding methods that leave unsightly radial sanding lines, bowl sanders leave a clean and smooth wood surface.
- A premium quality sander with two bearings to ensure that the mandrel spins freely with the rotation of your project on the lathe, which dramatically reduces the friction to prolong the life of your sandpaper discs.
- The pad of the bowl sander can get warm depending on the speed that your project is rotating. The faster the project is turning, the hotter the pad will become. It is recommend to run the lathe at lower speeds and let the sander do the work.
- Depending on the mandrel size, these are our recommended lathe rotation speeds in RPM.

MANDREL SIZE	1"	300 to 500 RPM
	2"	400 to 500 RPM
	3"	500 to 600 RPM

Bowl Sander includes 2 backing pads. To change between the two loosen the brass ring with the provided hex wrench allowing you to replace the packing pad.



PROPER CONTACT FOR SANDING ON A WORK SURFACE

- The mandrel pad is a firm foam material designed to give enough flexibility for larger convex and concave curves.

- **Caution:** At no point should the entire sanding pad engage the entire work surface. If the pad engages the entire work surface, then the sandpaper will grip the wood too much, and cause the sander tool to vibrate wildly, which is very unsafe.

- When sanding, keep the sanding pad in contact with the work surface at a 3–5-degree tilt and sand working with the direction of the wood grain.

- You can easily adjust the sander head angle by loosening the knob on the head and adjusting it to the angle that best fits your grip.

