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SAFETY DATA SHEET

Product Identification Name: 2.1 VOC High Gloss Urethane Clear Coat Number RC4221 Intended Use: Automotive Refinish Manufacture: Global Solutions Packaging Inc. Address: 41158 Koppernick Rd. Canton, MI 48187 Phone: 734 216-0652 Emergency: 800 255-3924 (Chemtrec)



Section 2 - Hazard Identification

Emergency overview	DANGER! FLAMMABLE LIQUID AND VAPOR. CAUSES RESPIRATORY TRACT, EYE ANDSKIN IR- RITATION. MAY BE HARMFUL IF INHALED, ABSORBED THROUGH SKIN OR SWAL- LOWED. ASPIRATION HAZARD. CAN ENTER LUNGS AND CAUSE DAMAGE. PROLONGED OR REPEATED CONTACT MAY DRY SKIN AND CAUSE IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.SUS- PECT CAN- CER HAZARD - CONTAINS MATERIAL WHICH MAY CAUSE CANCER. Keep away from flames, such as a pilot light, and any object that sparks, such as an electric motor. Keep away from heat. Do not smoke. Do not swallow. Avoid breathing vapor or mist. Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Keep container tightly closed and sealed until ready for use.
<u>Potential acute health effects</u>	May be harmful if inhaled. Irritating to respiratory system. Can irritate eyes, nose, mouth and throat.
Inhalation:	May be harmful if swallowed. Aspiration hazard if swallowed. Can enter lungs and cause damage.
Ingestion: Skin: Eyes:	Harmful in contact with skin. Irritating to skin. Irritating to eyes.

Over-exposure signs/symptoms:

Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone.

Medical conditions aggravated by overexposure:

Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product

This Material Safety Data Sheet has been prepared in accordance with Canada's Workplace Hazardous Materials Information System (WHMIS) and the OSHA Hazard Communication Standard (29 CFR 1910.1200). See toxicological information (Section 11)

Section 3 - Composition/Information on Ingredients Identification

Component	CAS#	Percent (wt)
2-Propanone	67-64-1	10-15
Methyl Acetate	79-20-9	20-25
1-chloro-4-(trifluoromethyl)benzene	98-56-6	20-25
Xylene	1330-20-7	5-10
n-butyl Acetate	123-86-4	5-10

Section 4 - First Aid Measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Material Safety Data Sheet information available. Never give any-thing by mouth to an unconscious or convulsing person.

Eye Contact: Skin Contact: Inhalation: Ingestion:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Note to physician:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
	No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quanti- ties have been ingested or inhaled.

Section 5 - Fire Fighting Measures

Flammability of the product:	Flammable liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
<u>Extinguishing media</u> Suitable: Not suitable: Special exposure hazards:	Use dry chemical, CO2, water spray (fog) or foam. Do not use water jet. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Hazardous combustion products: Special protective: equipment for fire-fighters	Decomposition products may include the following materials: carbon oxides Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6 - Accidental Release Measures

Personal Precautions:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inade- quate. Put on appropriate personal protective equipment (see Section 8).
Large Spill:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Use spark-proof tools and explosion-proof equipment. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Small Spill:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equip- ment. Dilute with water and mop up if water-soluble or absorb with an inert dry material and place in an appro- priate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7 - Handling and Storage

Handling:

Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Do not swallow. Do not get in eyes or on skin or clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. Vapors are heavier than air and may spread along floors. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container. If this material is part of a multiple component system, read the Material Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Storage:

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. Do not store above the following temperature: 120F / 49C.

Section 8 - Exposure Controls/Personal Protection

Ingredient	OSHA TWA	OSHA STEL	ACGIH TWA	ACGIH STEL
2-Propanone	500 ppm	1000 ppm	500 ppm	1000 ppm
Methyl Acetate	200 ppm	Not Established	250 ppm	Not Established
1-chloro-4-(trifluoromethyl)benzene	Not Established	Not Established	Not Established	Not Established
Xylene	100 ppm	Not Established	100 ppm	150 ppm
n-butyl Acetate	150 ppm	Not Established	150 ppm	200 ppm

Key to abbreviations

A = Acceptable Maximum Peak	ACGIH = American Conference of Governmental Industrial Hygienists
C = Ceiling Limit	F = Fume
IPEL = Internal Permissible Exposure Limit	R = Respirable
S = Potential skin absorption	SR = Respiratory sensitization
SS = Skin sensitization	STEL = Short term Exposure limit values
TD = Total dust	TLV = Threshold Limit Value
TWA = Time Weighted Average	OSHA = Occupational Safety and Health Administration

Z = OSHA 29CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

Section 8 - Exposure Controls/Personal Protection

Recommended monitoring: procedures	If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effective- ness of the ventilation or oth- er control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determi- nation of hazardous substances will also be required.
Engineering measures:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Hygiene measures:	Wash hands, forearms and face thoroughly after handling chemical products, be- fore eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated cloth- ing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
<u>Personal protection</u> Eyes: Hands:	Safety glasses with side shields. Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective proper- ties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, con- sisting of several substances, the protection time of the gloves cannot be accurately estimated.
Respiratory:	If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified res- pirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Skin:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Environmental exposure: controls	Emissions from ventilation or work process equipment should be checked to en- sure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Section 9 - Physical and Chemical Properties

Heavier than air
59.0%
less than n-butyl acetate
41.0% VOC lb/gal 1.0 lb/gal
VOC g/I: 125.7 gm/l
Ib/gal: 2.1 lb/gal
g/l: 257.4 gm/l

Section 10 - Stability and Reactivity

Stability: Conditions to avoid:Stable under recommended storage and handling conditions (see Section 7). Avoid all
possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill,
grind or expose containers to heat or sources of ignition.
Reactive or incompatible with the following materials: oxidizing materials ,strong acids,
strong alkalis.
Under normal conditions of storage and use, hazardous decomposition products should not
be produced.
Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11 - Toxicological Information

This material has not been tested for toxicological effects.

Section 12 - Ecological Information

This material has not been tested for toxicological effects.

Section 13 - Disposal Considerations

Waste disposal

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

Section 14 - Transport Information

Regulation	UN number	Proper shipping name	Classes	PG*	Additional information
UN	1263	Paint	3	Ш	
IMDG	1263	Paint	3	111	
DOT	1263	Paint	3	III	Reportable quantity 331.87 lbs / 150.67 kg [41.834 gal / 158.36 L] Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

PG* Packing Group

Section 15 - Regulatory Information

United States inventory (TSCA 8b) : All components are listed or exempted. Canada inventory (DSL); All components are listed or exempted.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

<u>Canada</u>

WHMIS (Canada): Class B-2: Flammable liquid with a flash point lower than 37.8°C (100°F). Class D-2A: Material causing other toxic effects (Very toxic). Class D-2B: Material causing other toxic effects (Toxic).

<u>Mexico</u>

Flammability: 3 Health: 2 Reactivity: 0

U.S. Federal regulations : SARA 302/304/311/312 extremely hazardous substances: No products were found. SARA 302/304 emergency planning and notification: No products were found. <u>SARA 313</u> Supplier notification Chemical name CAS number Concentration Xylene 1330-20-7 5-10

Section 16 - Other Information

Hazardous Material Information System (U.S.A.)

Health: 2 * Flammability: 3 Physical hazards: 0 (*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on MSDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868. The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

Health: 2 Flammability: 3 Instability: 0

<u>Disclaimer</u>

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning this product, and to recommend precautionary measures for the storage and handling of the product. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

End of Safety Data Sheet